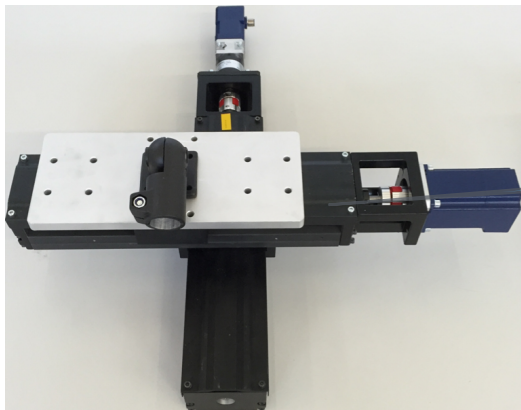


TIP TiG

AVC/OSCILLATION UPGRADE PACKAGE



TIPTIG
PLC CONTROL STATION



TIPTIG
CROSS SLIDE
AVC+OSC



TIPTIG
REMOTE CONTROL



AVC/OSCILLATION UPGRADE PACKAGE



TIPTIG PLC CONTROL STATION

TIPTIG BECKHOFF PLC with 12" Touch Panel ,

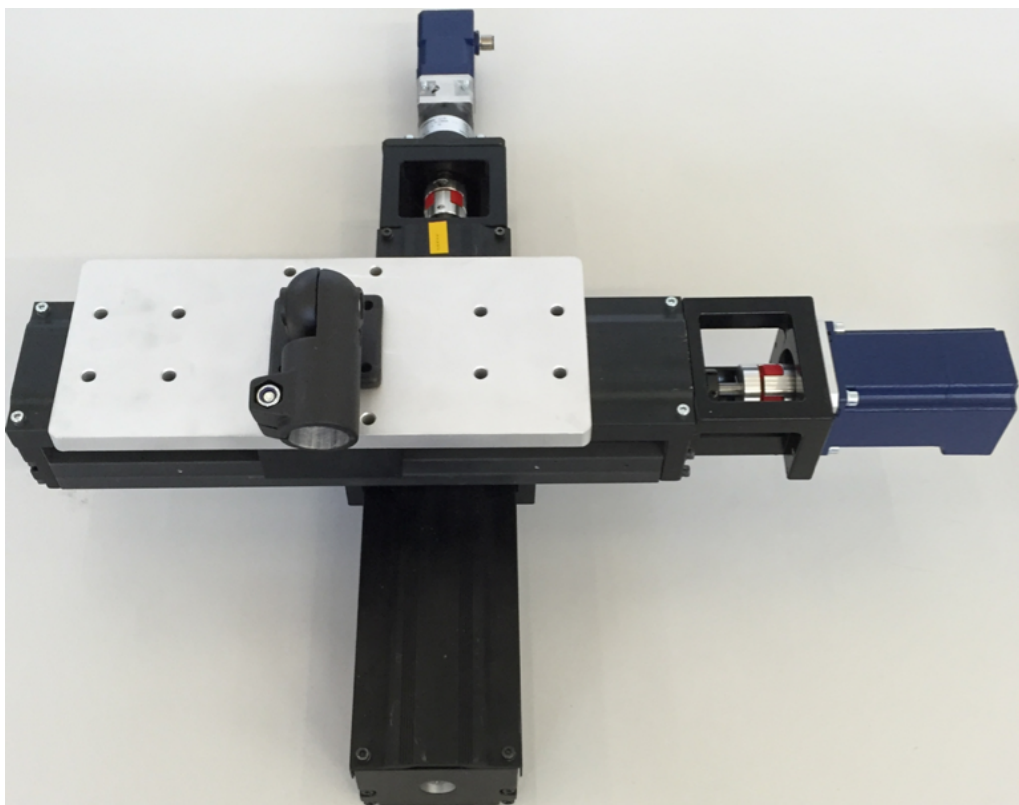
FEATURES:

PIPE to PIPE WELDING
PIPE CLADDING INSIDE AND OUTSIDE

FUNCTIONS:
AVC,AEA,OSC



AVC/OSCILLATION UPGRADE PACKAGE



HEAVY DUTY CROSS BALL SCREW SLIDE

X-AXIS = OSCILLATION

Stepper motor: 5Nm, useful stroke : 200mm

Torch movement: Left/Right

Max. Load: 50kg in 200mm

End switch controlled

Y-AXIS = AVC

TIPTIG 500iDC ,TIPTIG 500iAC/DC+MILLER MAXSTAR/ DYNASTY

Stepper motor with planetary gear : 20Nm Useful stroke: 200mm

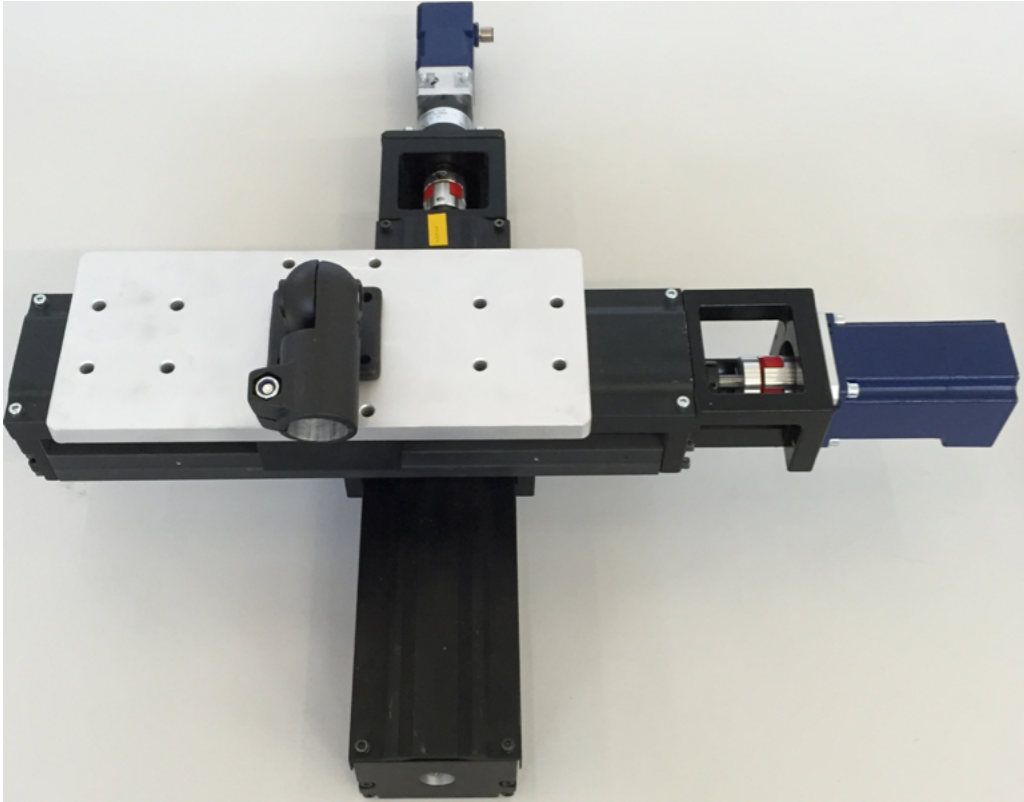
Torch movement: Up/Down

Max. Load: 50kg in 100mm

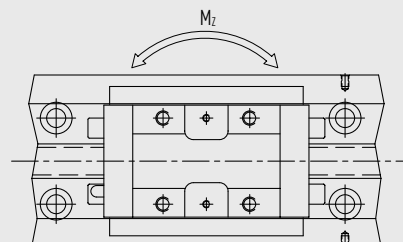
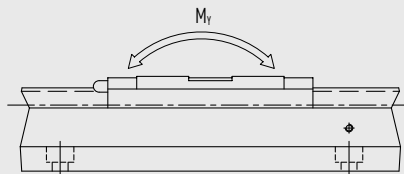
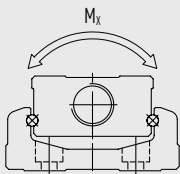
End switch controlled



AVC/OSCILLATION UPGRADE PACKAGE



C_{dyn} [N]	C_0 [N]	Laufwagen A1		
		M_x [Nm]	M_y [Nm]	M_z [Nm]
31458	50764	622	622	1507





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TIPTIG REMOTE CONTROL

Description:

Heavy Duty Joystick for control X/Y Axis
Left/Right and Up/Down

Emergency Stop

Wire Feed In Button

Start/Stop Button

Wire Feed Speed + - Function

Welding Current + - Function (TIPTIG TIG 500iDC and MILLER MAXSTAR/DNASTY)

Turntable: Rotation Direction (Clock and Anti Clock)



AVC/OSCILLATION UPGRADE PACKAGE



TIPTIG
CABINET
IN/OUT CABLE CONNECTION