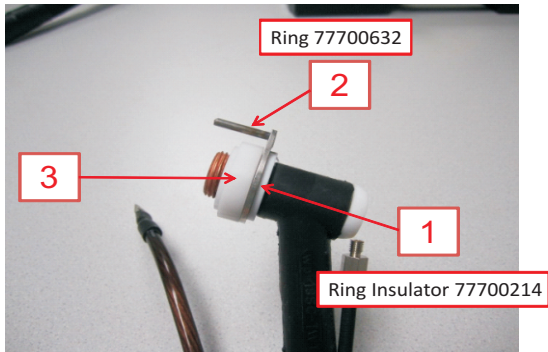
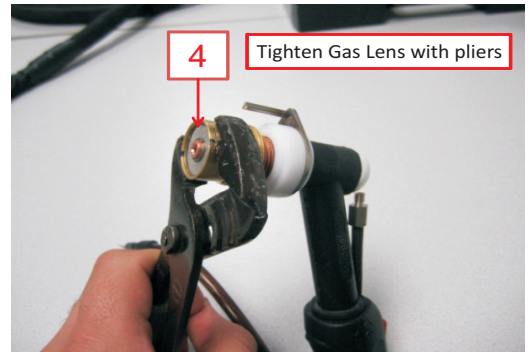


TIP TIG WP18 SC Setup

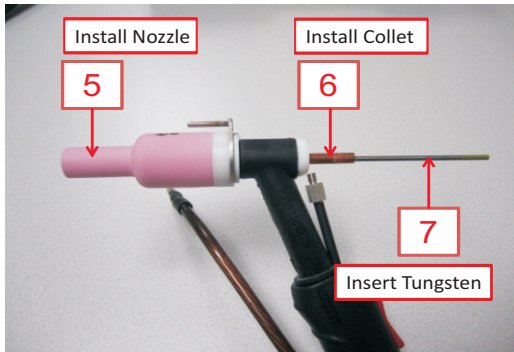
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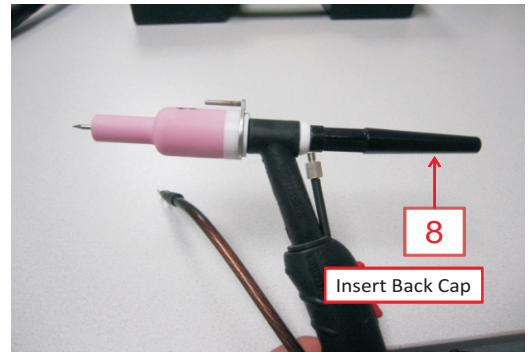
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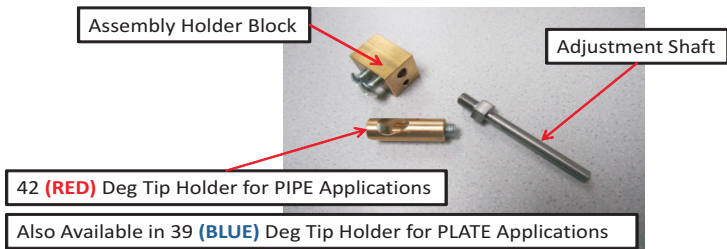
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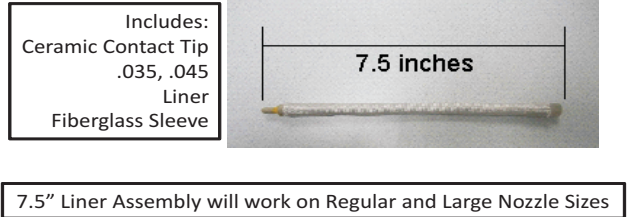
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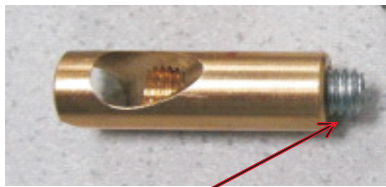
Universal Tip Holder Assembly



Tip / Liner Assembly



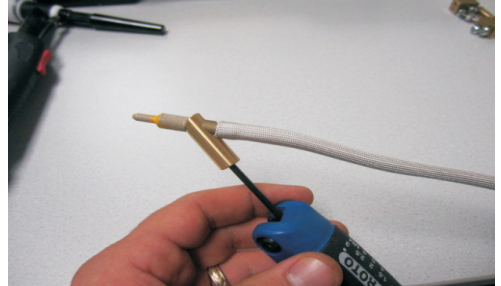
Installing the Tip Assembly to the Universal Tip Holder



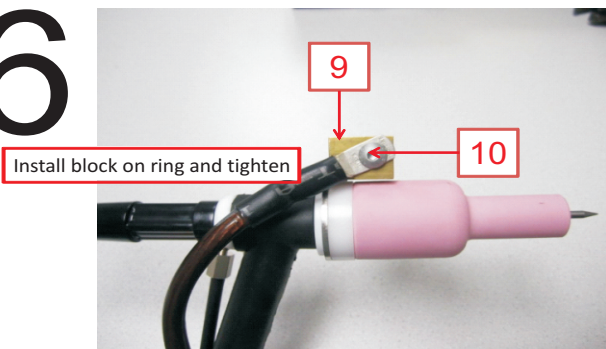
Loosen the Set Screw
inside the Tip Holder

5

Insert the Contact Tip and secure in place



6



7

Radius of Tip Assembly needs to have a uniform radius
as shown for best wire feeding results

